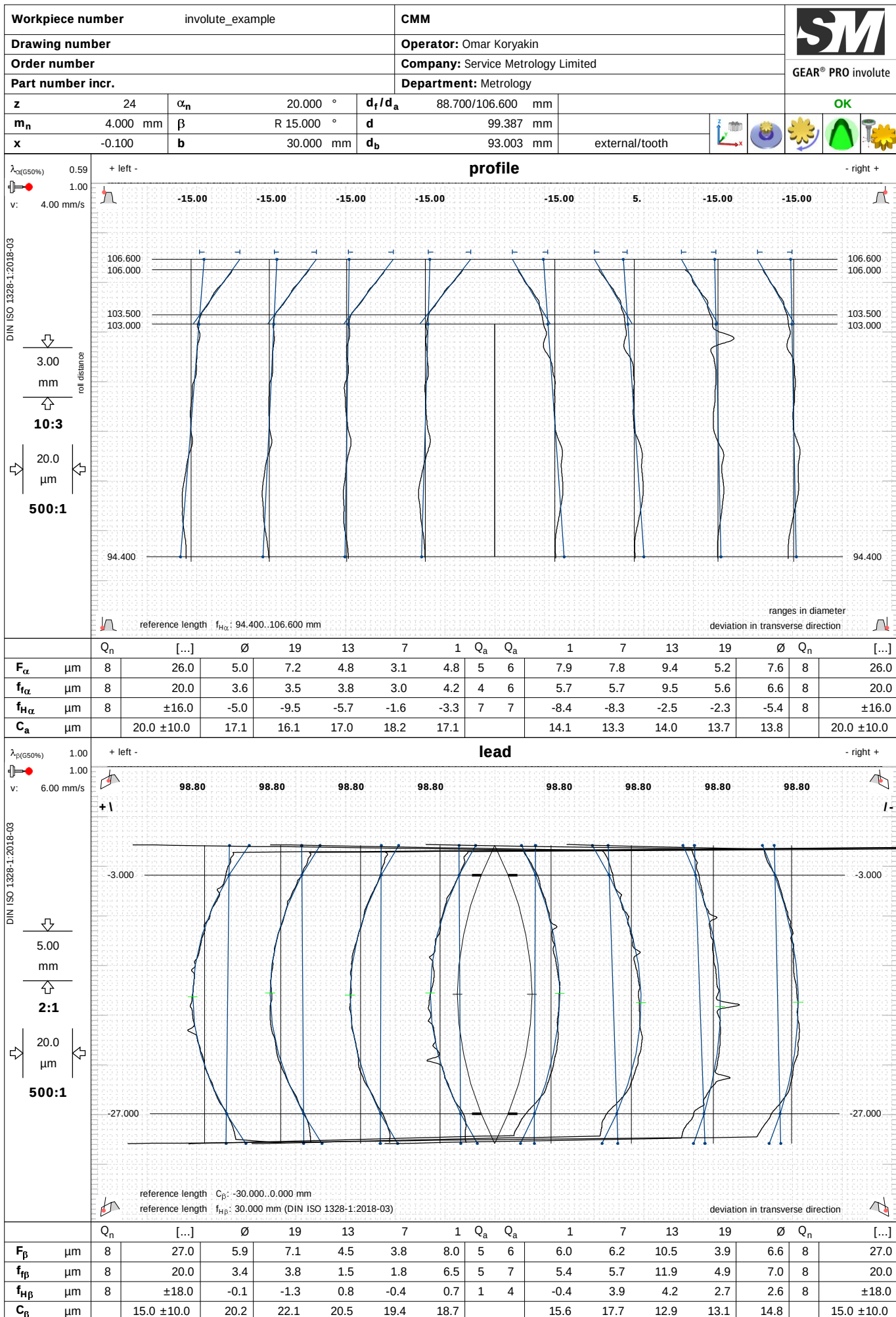




Workpiece number			involute_example			CMM			SM GEAR® PRO involute			
Drawing number			Operator: Omar Koryakin									
Order number			Company: Service Metrology Limited									
Part number incr.			Department: Metrology									
z	24	α _n	20.000 °	d _f /d _a	88.700/106.600 mm					OK		
m _n	4.000 mm	β	R 15.000 °	d	99.387 mm							
x	-0.100	b	30.000 mm	d _b	93.003 mm		external/tooth					
1.00 left pitch right												
pos: 99.39 -15.00 deviation in transverse direction pitch without consideration of flank evaluation												

evaluation module: 6.7.22132.1 (gear) / form module: 6.7.22132.1 / Involute standard